Industrial Rotary Screw Compressors

SX - HSD Series

3 - 700 hp
Capacities from: 8.8 to 3044 cfm
Pressures from: 50 to 217 psig

kaeser.com
Tradition and Innovation

Our compressed air heritage is built on a century of manufacturing experience. Generations of quality craftsmanship guide our engineering principles of efficiency, reliability, and serviceability.

This tradition of excellence also drives new technology development. Advances in airend design, controls, and system design ensure our customers can meet the daily challenges of their manufacturing operations.

Each Kaeser product is designed with the future in mind, but we never lose sight of our roots. Technology may change, but the need for quality and reliability will always remain.

Innovation you can trust

With a cutting edge research and development team committed to building industry-leading products, Kaeser continues to deliver better solutions to meet our customers’ compressed air needs. Kaeser’s expertise and world-wide reputation for superior reliability and efficiency offer excellent performance and peace of mind.

Rugged reliability

Kaeser’s screw compressors meet our rigorous “built for a lifetime” standard. Designed and built with Kaeser’s generations of manufacturing experience, you can rest assured that these compressors will continue to deliver the air you need with the exceptional reliability you expect from a Kaeser compressor.

Service-friendly

From the ground up, these compressors have been designed with the user in mind. Fewer wearing parts and using premium quality materials ensure reduced maintenance requirements, longer service intervals, and extended service life. Smart component layouts with generously sized maintenance doors simplify service and reduce downtime.

Guaranteed efficiency

In our comprehensive design approach, Kaeser chooses the components that work together in the most energy efficient way possible. Each and every component—from inlet filter to discharge flange—has been carefully selected with performance in mind. In fact, our compressors are up to 30% more efficient than the competition. With Kaeser’s superior integrated controls, we guarantee an efficient system with lower operating costs, however small or large your demand may be.
Today, Kaeser employs nearly 6000 people and our growing distribution network provides reliable and sustainable compressed air system solutions in over 100 nations throughout the world.
Continuous quality control

Sigma Profile rotors are precision-machined and finished to an accuracy of 1/1000 mm. The airend’s finished dimensions are measured and verified using the latest in 3D computer technology.

Meticulous airend assembly

Highly trained specialists assemble each airend according to our strict ISO 9001:2008 standards.
Advanced machining centers
State-of-the-art machining centers in climate-controlled rooms produce the Sigma Profile rotors and casings. These machining centers operate 24 hours a day to keep up with the demand for Kaeser premium quality compressors.

Environmentally friendly powder coating system
All Kaeser rotary screw compressors feature powder-coated enclosures. Our unique powder coating technique applies a super fine glaze to each individual enclosure panel. The panels are baked at 350°F for a corrosion-proof and scratch-resistant finish.

Comprehensive unit testing
Once the manufacturing and assembly process is complete, each and every screw compressor undergoes a comprehensive testing procedure to verify its mechanical and electrical operation prior to shipment. These strict testing standards ensure the highest product quality available.

Research and development
Kaeser’s research and development team continues to produce industry leading air system technology. All of our products are designed individually for efficiency, reliability, and minimal maintenance, and are built to work together for an unparalleled systems and solutions approach to each application.
Sigma Product Line

Premium quality comes standard

While others offer premium features as an option, at Kaeser, we believe quality should never be just an option. Our approach to design is rooted in the German traditions of quality craftsmanship, exceptional reliability, and superior energy efficiency. From using fewer wearing parts, to smarter component layouts, to easy maintenance access, our complete line of rotary screw compressors is built for a lifetime™ of energy efficient operation.

Sigma Profile™ airends

Our single-stage, flooded rotary screw airend delivers pressures up to 217 psig and features our power saving Sigma Profile design. Our airends are optimized in size and profile to match the airend speeds with their best specific performance. Unlike the competition, Kaeser makes many different airends so that we can apply them at their optimal speed and performance (see Graph 1).

Premium efficiency TEFC motors

Kaeser uses only premium efficiency Totally Enclosed Fan Cooled (TEFC) motors with class F insulation for extra protection from heat and contaminants. Magnetic wye-delta reduced voltage starting or Sigma Frequency Control is standard. These energy saving features ensure low starting current and smooth acceleration (see Graph 2).

Efficient separator system

Our 3-stage separation system ensures very low fluid carry-over (1-3 ppm), and extended filter service life. Our no-leak design features rigid steel piping, flexible connections, and vibration isolators. Each pressure vessel is ASME coded (CRN in Canada) and includes wet side/ dry side fittings to check differential pressure, an easy to read fluid level indicator, and our unique quick fluid drain system.

Graph 1

Graph 2

In-rush Current for Various Starting Methods
Package Design

Extremely low sound and vibration

All models come standard with Kaeser’s superior cabinet that features complete metal enclosures with sound proofing liners and heavy-duty vibration isolation. As a result, our compressors are about 10 dB(A) quieter than conventional compressors of equal performance.

Parallel cooling design

Separate air inlet zones for the compressor coolers and drive motor ensure optimum cooling and performance. Drawing ambient air directly across the coolers and motor through separate zones eliminates preheating and results in longer lubricant life and a cooler running motor. This also results in much lower approach temperatures, improving moisture separation and air quality.

To increase reliability and reduce maintenance costs, the coolers are conveniently located on the outside of the unit, where dust and dirt build-up are easily seen and can be removed without dismantling the cooler. A powerful fan pulls air through the coolers and creates a vacuum within the cabinet that effectively cools the motor even under severe operating conditions. Top exhaust allows for easy heat recovery and reduces the system footprint.

Service-friendly Design

Easy maintenance access

Our rotary screw compressors feature an open package layout. All of the major components are easily accessible, reducing preventive maintenance time by as much as 50% when compared to other similarly sized units.

Service doors open wide and like the panels, are easily removed. Our unique fluid separator design even allows pressurized oil changes, saving valuable time. BSD units and larger have remote grease fittings for the fan and drive motor.

When you consider the energy efficiency savings and the maintenance costs savings, it’s clear that owning a built for a lifetime™ Kaeser compressor will save you money, year after year.
SX - AS and SFC Belt Drive Compressors

On our 3 - 25 hp compressors, we use a space saving v-belt drive design. Kaeser models include a unique automatic v-belt tensioner that maintains optimal efficiency and prolongs belt life. These models offer simple maintenance and the flexibility of changing working pressure with an easy field modification.

CAGI
Certified Performance

Our compressors’ energy efficiency has been tested and confirmed by an independent laboratory as part of the Compressed Air and Gas Institute’s Rotary Screw Compressor Performance Verification Program. CAGI data sheets are available for screw compressors from 5 to 200 hp at us.kaeser.com/cagi.
ASD - HSD and SFC Direct Drive Compressors

On larger units from 25 to 700 hp, we use only true direct drive, providing maximum power transfer and efficiency from motor to airend. Because we make more sizes of airends, we can run them at lower speeds than smaller, gear-driven units. This design has fewer components, eliminates heat and drive losses, and reduces maintenance and related downtime.

<table>
<thead>
<tr>
<th>ASD Series</th>
<th>DSD Series</th>
</tr>
</thead>
<tbody>
<tr>
<td>25 - 40 hp</td>
<td>125 - 250 hp</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>BSD Series</th>
<th>ESD Series</th>
</tr>
</thead>
<tbody>
<tr>
<td>40 - 60 hp</td>
<td>250 - 300 hp</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CSD Series</th>
<th>FSD Series</th>
</tr>
</thead>
<tbody>
<tr>
<td>60 - 125 hp</td>
<td>350 - 450 hp</td>
</tr>
</tbody>
</table>

HSD Series
500 - 700 hp
Sigma Frequency Control

Unmatched performance

Kaeser Sigma Frequency Control combines the latest in Siemens drive technology with our Sigma Profile airend and Sigma Control system. Our engineers have optimized the airend design to accommodate a wide flow range with unmatched efficiency. The drive motor and airend operate at low speeds, resulting in exceptional reliability and long life. Kaeser’s SFC units range from 8 to 515 kW and are incredibly quiet, with noise levels as low as 67 dB(A). SFC models from 8 to 132 kW are also available with integrated dryers. SFC models 18 to 110S feature synchronous reluctance drive motors to further improve part-load efficiency.

Integrated System Design

Even though variable frequency drive compressors can have an effective flow range of 20% to 100%, the efficiency (kW/cfm) is not constant over the whole speed range. The best efficiency is normally between 40% and 85%. As the graph illustrates, the Sigma Profile airend has a clear efficiency advantage over a wider flow range than the competition.
Integrated Systems

Premium compressed air quality

Kaeser rotary screw compressors are also available in a variety of configurations. These package systems can be customized to suit your specific compressed air and air treatment needs.

“T” Series

While all Kaeser compressors are available as stand-alone units, models up to 175 hp are also available with air treatment equipment built in.

The “T” series rotary screw compressors feature integrated refrigerated dryers with either stainless steel, plate-type, or aluminum heat exchangers, moisture separators, and condensate drains. These work together to remove moisture and other contaminants from your air system to improve product quality and help reduce wear on production equipment.

The T models include a space-saving cabinet that reduces overall footprint, provides easy access to service points, and prevents exposure to preheated air and contaminants from the compressor package. They also feature single point hook up to simplify your installation.

AIRCENTER

To further reduce your installation time and space requirements, Kaeser offers the AIRCENTER. These complete air systems include not only the dryer, but also the air receiver tank. Available with either one (simplex) or two (duplex) Sigma rotary screw compressors, they come pre-assembled with a refrigerated air dryer mounted on a horizontal receiver tank.

Available in a wide range of models from 3 to 40 hp, these units are perfect for small shops or plants. All systems are completely piped and wired, and ready for installation. Air treatment packages with coalescing filters and condensate drains are available options.
Energy Efficient Operation

Intelligent control and protection

To protect your investment and ensure the most efficient operation possible, we control our compressors with our Sigma Control 2™. This intelligent controller comes standard with multiple pre-programmed control profiles so you can select the one that best fits your application.

Data Storage and Analysis:
- SD card slot with included SD card for fast, easy software updates, storing key operational parameters
- Long-term data storage for analyzing energy consumption and compressor operation

Monitoring and Maintenance:
- Monitors more than 20 critical operating parameters
- Shuts unit down to prevent damage
- Signals if immediate service is required
- Tracks preventive maintenance intervals and provides notice when PMs are due
- RFID sensor for secure access and managing maintenance intervals

Communications Capabilities:
- Ethernet port and built-in web-server facilitate integration into the IIoT
- ModBus, Profinet, Profibus, Devicenet, EtherNet/IP, and other industrial communications interfaces are also available as plug in options for seamless integration into plant control/monitoring systems (optional for belt drive, standard for direct drive units)
- Sends e-mail alerts for maintenance notifications, alarms, warnings, and optional messages

Superior system control

Sigma Air Manager (SAM) 4.0 is a master control system for all compressed air production and treatment components. The unique 3Dadvanced Control continuously analyzes the various parameters (e.g. switching and control efficiency) and calculates the ideal combination of compressors to achieve optimum efficiency.

SAM 4.0 enables predictive maintenance with its built-in maintenance reminders and messaging capabilities. These features not only boost operational reliability and efficiency, but also significantly reduce energy costs.

SAM 4.0 features Kaeser Connect which displays your compressed air system information in real-time on your desktop or laptop computer via a standard internet browser. Simple HTML pages show the compressors’ operational state, SAM’s operating and system pressure data, as well as service and alarm messages.
Much More Than Just Equipment

Custom designed solutions

Our factory-trained representatives work closely with our application engineers to design a complete, custom system tailored to your requirements. Whether it’s a system enhancement for a small collision center or a complete turnkey installation for a chemical processing plant, Kaeser can recommend the right solution based on operating conditions, air quality needs, capacity and pressure requirements, and application-specific regulations.

Accurate system drawings and schematics ensure proper pipe sizing and storage as well as adequate ventilation and space planning.

Helping you get the most out of your system

To ensure our equipment solutions meet every expectation, Kaeser offers a wide variety of pre-sale and after-sale support services, including: system baselining with Air Demand Analysis (energy audits), flow metering, air quality analysis, leak detection, and compressor fluid analysis. We also offer customer seminars on system design for reducing maintenance and energy costs.

Air Demand Analysis (ADA)

Kaeser’s compressed air energy audits stand out in the industry for their completeness and accuracy. An ADA can help:

- Eliminate air system inefficiencies related to leaks, inadequate piping, storage, or controls.
- Reduce waste and scrap caused by inconsistent pressure in production equipment.
- Cut maintenance costs by optimizing run time and reducing excess cycling.

ADA documentation will also help you apply for electric utility rebates.

Kaeser Energy Savings System (KESS)

Our unique Kaeser Energy Savings System (KESS) software simulates power requirements of different system scenarios. This helps identify solutions that will achieve the greatest efficiency without compromising pressure/flow requirements or system reliability.

Leak detection

Kaeser uses the latest ultrasonic leak detectors with onboard data logging. In addition to tagging your leaks, you will receive a detailed report with the location and approximate leak rate of each leak found. With this information, you can determine the best leak repair plan.
Custom Engineered Solutions

Kaeser’s custom air systems are designed for even the most demanding installations and harshest of environments. Our broad range of engineering solutions include outdoor modifications, skid mounting, customized enclosures, and modified containers. The Sigma Air Utility (SAU) option lets you pay for your compressed air as a utility with the amount, pressure, and quality of the air guaranteed at all times.

Sigma Air Utility can be delivered in pre-assembled modules or installed in your plant compressor room.
SmartPipe™

Kaeser’s complete SmartPipe™ line is a modular compressed air distribution system that offers both lower installation costs and lower long term operating costs.

Fast to install and easy to modify, SmartPipe is the most versatile compressed air distribution system available. Our combination of lightweight materials and connectors dramatically reduce labor and installation time, especially in overhead installations.

SmartPipe is ideal for installations requiring the highest quality air. Available in sizes ranging from 3/4” to 8” in diameter, its aluminum material will not rust or corrode. Leak-free connectors prevent air loss and wasted energy. Further, it has low pressure drop and no rough surfaces or interior restrictions that accumulate contaminants. The smooth interior with full bore design allows them to flow to your dryers and filters for efficient removal.

Kaeser Credentials

• Our System Design and Engineering Department includes DOE-certified Air Master Plus specialists, AEE Certified Energy Managers, and CAGI certified Systems Specialists.

• We support the Compressed Air Challenge initiative to train industrial users in air system “best practices”.

• We were early advocates of the Compressed Air & Gas Institute’s initiative to develop a standardized compressor performance data sheet and to encourage other manufacturers to accurately assess the specific power consumption of their equipment.

• We are ISO 9001:2015 and ISO 14001:2015 certified and are committed to continually improving our efficiency without compromising our quality.
## Technical Specifications
### Rotary Screw Compressors

**SX Series**

<table>
<thead>
<tr>
<th>Model</th>
<th>Capacity at Operating Pressure (cfm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>SX 3</td>
<td>12.0 9.2  —</td>
</tr>
<tr>
<td>SX 4</td>
<td>15.9 12.7 8.8</td>
</tr>
<tr>
<td>SX 5</td>
<td>21.2 17.0 12.7</td>
</tr>
<tr>
<td>SX 7.5</td>
<td>28.3 23.7 18.7</td>
</tr>
</tbody>
</table>

**SM Series**

<table>
<thead>
<tr>
<th>Model</th>
<th>Capacity at Operating Pressure (cfm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>SM 7.5</td>
<td>32.5 26.5 19.4</td>
</tr>
<tr>
<td>SM 10</td>
<td>45.9 37.1 27.5</td>
</tr>
<tr>
<td>SM 15</td>
<td>55.4 45.9 35.7</td>
</tr>
</tbody>
</table>

**SK Series**

<table>
<thead>
<tr>
<th>Model</th>
<th>Capacity at Operating Pressure (cfm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>SK 15</td>
<td>70.6 59.0 45.9</td>
</tr>
<tr>
<td>SK 20</td>
<td>88.3 76.6 62.5</td>
</tr>
</tbody>
</table>

**AS Series**

<table>
<thead>
<tr>
<th>Model</th>
<th>Capacity at Operating Pressure (cfm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>AS 20</td>
<td>98.9 84.8 64.3</td>
</tr>
<tr>
<td>AS 25</td>
<td>120.1 102.4 84.8</td>
</tr>
<tr>
<td>AS 30</td>
<td>141.3 121.8 99.9</td>
</tr>
</tbody>
</table>

**ASD Series**

<table>
<thead>
<tr>
<th>Model</th>
<th>Capacity at Operating Pressure (cfm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>ASD 25</td>
<td>112 — —</td>
</tr>
<tr>
<td>ASD 30</td>
<td>132 110 —</td>
</tr>
<tr>
<td>ASD 40S</td>
<td>162 127 106</td>
</tr>
<tr>
<td>ASD 40</td>
<td>191 159 123</td>
</tr>
</tbody>
</table>

**BSD Series**

<table>
<thead>
<tr>
<th>Model</th>
<th>Capacity at Operating Pressure (cfm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>BSD 40</td>
<td>193 161 —</td>
</tr>
<tr>
<td>BSD 50</td>
<td>236 190 157</td>
</tr>
<tr>
<td>BSD 60</td>
<td>288 231 185</td>
</tr>
</tbody>
</table>

**CSD Series**

<table>
<thead>
<tr>
<th>Model</th>
<th>Capacity at Operating Pressure (cfm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>CSD 60</td>
<td>290 232 186</td>
</tr>
<tr>
<td>CSD 75</td>
<td>345 283 226</td>
</tr>
<tr>
<td>CSD 100S</td>
<td>417 340 275</td>
</tr>
<tr>
<td>CSD 100</td>
<td>494 410 332</td>
</tr>
<tr>
<td>CSD 125</td>
<td>565 480 399</td>
</tr>
</tbody>
</table>

**DSD Series**

<table>
<thead>
<tr>
<th>Model</th>
<th>Capacity at Operating Pressure (cfm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>DSD 125</td>
<td>595 — —</td>
</tr>
<tr>
<td>DSD 150</td>
<td>717 568 —</td>
</tr>
<tr>
<td>DSD 175</td>
<td>882 695 544</td>
</tr>
<tr>
<td>DSD 200</td>
<td>882 695 544</td>
</tr>
<tr>
<td>DSD 250</td>
<td>1052 854 678</td>
</tr>
</tbody>
</table>

**ESD Series**

<table>
<thead>
<tr>
<th>Model</th>
<th>Capacity at Operating Pressure (cfm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>ESD 250</td>
<td>1278 1041 820</td>
</tr>
<tr>
<td>ESD 300</td>
<td>1571 1260 1007</td>
</tr>
</tbody>
</table>

**NOTE:** SX 3 through DSD 175 are also available with integral dryer
Variable Frequency Drive

FSD Series

HSD Series

<table>
<thead>
<tr>
<th>Model</th>
<th>Capacity at Operating Pressure (cfm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>FSD 350</td>
<td>1596 1264 —</td>
</tr>
<tr>
<td>FSD 450</td>
<td>2030 1567 1243</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Model</th>
<th>Capacity at Operating Pressure (cfm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>HSD 500</td>
<td>2311 1885 —</td>
</tr>
<tr>
<td>HSD 550</td>
<td>2520 2062 1653</td>
</tr>
<tr>
<td>HSD 600</td>
<td>2760 2266 1830</td>
</tr>
<tr>
<td>HSD 650</td>
<td>3000 2471 2007</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Model</th>
<th>Capacity at 460V(1) at Operating Pressure (cfm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>SFC 8</td>
<td>MIN 12.4 12.4 12.4 42.0</td>
</tr>
<tr>
<td>SFC 11</td>
<td>MIN 21.9 21.5 22.3</td>
</tr>
<tr>
<td>SFC 15</td>
<td>MIN 28.8 28.3 29.7</td>
</tr>
<tr>
<td>SFC 18S</td>
<td>MIN 33.2 33.2 33.2 33.2 33.2 33.2</td>
</tr>
<tr>
<td>SFC 18</td>
<td>MIN 31 31 —</td>
</tr>
<tr>
<td>SFC 22S</td>
<td>MIN 37 37 —</td>
</tr>
<tr>
<td>SFC 22</td>
<td>MIN 163 154 —</td>
</tr>
<tr>
<td>SFC 30S</td>
<td>MIN 38 37 35</td>
</tr>
<tr>
<td>SFC 30</td>
<td>MIN 46 48 51</td>
</tr>
<tr>
<td>SFC 37</td>
<td>MIN 54 54 43</td>
</tr>
<tr>
<td>SFC 45S</td>
<td>MIN 70 69 53</td>
</tr>
<tr>
<td>SFC 45</td>
<td>MIN 70 70 53</td>
</tr>
<tr>
<td>SFC 55</td>
<td>MIN 82 80 68</td>
</tr>
<tr>
<td>SFC 75S</td>
<td>MIN 102 101 78</td>
</tr>
<tr>
<td>SFC 90S</td>
<td>MIN 122 121 100</td>
</tr>
<tr>
<td>SFC 110S</td>
<td>MIN 137 135 118</td>
</tr>
<tr>
<td>SFC 110</td>
<td>MIN 129 127 —</td>
</tr>
<tr>
<td>SFC 132</td>
<td>MIN 102 101 78</td>
</tr>
<tr>
<td>SFC 132</td>
<td>MIN 980 979 846</td>
</tr>
<tr>
<td>SFC 160</td>
<td>MIN 242 240 189</td>
</tr>
<tr>
<td>SFC 200</td>
<td>MIN 1161 1090 1005</td>
</tr>
<tr>
<td>SFC 200</td>
<td>MIN 303 300 290</td>
</tr>
<tr>
<td>SFC 250</td>
<td>MIN 1322 1257 1148</td>
</tr>
<tr>
<td>SFC 315</td>
<td>MIN 374 370 294</td>
</tr>
<tr>
<td>SFC 315</td>
<td>MIN 1519 1439 1336</td>
</tr>
<tr>
<td>SFC 315S</td>
<td>MIN 374 370 351</td>
</tr>
<tr>
<td>SFC 410</td>
<td>MIN 1825 1742 1625</td>
</tr>
<tr>
<td>SFC 410</td>
<td>MAX 2164 2057 1814</td>
</tr>
<tr>
<td>SFC 515</td>
<td>MIN 368 363 299</td>
</tr>
<tr>
<td>SFC 515</td>
<td>MAX 2615 2537 2291</td>
</tr>
<tr>
<td>SFC 515</td>
<td>MIN 420 412 355</td>
</tr>
<tr>
<td>SFC 515</td>
<td>MAX 3133 3116 2723</td>
</tr>
</tbody>
</table>

(1) Performance data values are only valid for 460V/3 ph/ 60 Hz. Please consult Kaeser for 575V data.

(2) Higher pressures are available.

For more information see our SFC brochures - USSFC-BELT, USSFC30S110S, and USSFC75-515

NOTE: SFC 8 TO SFC 132S are available with integrated dryer.

Specifications are subject to change without notice.
The world is our home

As one of the world’s largest compressed air systems providers and compressor manufacturers, Kaeser Compressors is represented throughout the world by a comprehensive network of branches, subsidiary companies and factory trained partners.

With innovative products and services, Kaeser Compressors’ experienced consultants and engineers help customers to enhance their competitive edge by working in close partnership to develop progressive system concepts that continuously push the boundaries of performance and compressed air efficiency. Every Kaeser customer benefits from the decades of knowledge and experience gained from hundreds of thousands of installations worldwide and over ten thousand formal compressed air system audits.

These advantages, coupled with Kaeser’s worldwide service organization, ensure that our compressed air products and systems deliver superior performance with maximum uptime.

© 2020 Kaeser Compressors, Inc. All rights reserved. 01/20

USSCRWBULLTN