SAFETY DATA SHEET
KAESER SIGMA S-460

Section 1. Identification

GHS product identifier : KAESER SIGMA S-460
Product code : KRSSIGS460
Other means of identification : Synthetic Air Compressor Fluid.
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Not available.

Uses advised against Reason
Not available.

Supplier's details : KAESER SIGMA S-460
511 Sigma Drive
Fredericksburg, VA, USA  22408
Phone: 540-898-5500

Emergency telephone number (with hours of operation) : 24 hr. CHEMTREC 1-800-424-9300 / International 1-703-527-3887

Section 2. Hazards identification

OSHA/HCS status : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

Classification of the substance or mixture : Not classified.
Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 14.1%
Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 11.7%

GHS label elements

Signal word : No signal word.
Hazard statements : No known significant effects or critical hazards.
Precautionary statements
Prevention : Not applicable.
Response : Not applicable.
Storage : Not applicable.
Disposal : Not applicable.
Hazards not otherwise classified : None known.

Date of issue/Date of revision : 12/30/2015 Version : 1
Section 3. Composition/information on ingredients

Substance/mixture : Mixture
Other means of identification : Not available.

CAS number/other identifiers
CAS number : Not applicable.

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>%</th>
<th>CAS number</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-Tetradecene, polymer with 1-dodecene, distn. residues, hydrogenated, C24-56 fraction</td>
<td>≥10 - &lt;25</td>
<td>883233-48-5</td>
</tr>
<tr>
<td>1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich</td>
<td>≥5 - &lt;10</td>
<td>68515-49-1</td>
</tr>
</tbody>
</table>

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

Ingestion : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : No known significant effects or critical hazards.
Inhalation : No known significant effects or critical hazards.
Skin contact : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : No specific data.
Inhalation : No specific data.
Skin contact : No specific data.
Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.
Section 4. First aid measures

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media: Do not use water jet.

Specific hazards arising from the chemical

Hazardous thermal decomposition products: In a fire or if heated, a pressure increase will occur and the container may burst.

Decomposition products may include the following materials:
- carbon dioxide
- carbon monoxide
- nitrogen oxides
- sulfur oxides

Special protective actions for fire-fighters: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: No action shall be taken involving any personal risk or without suitable training.

Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill: Stop leak if without risk. Move containers from spill area. Absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
Section 7. Handling and storage

Precautions for safe handling

Protective measures: Put on appropriate personal protective equipment (see Section 8).

Advice on general occupational hygiene: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

Appropriate engineering controls: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls: Emissions from ventilation or work process equipment should be checked to ensure that they are working properly. Use hydrocarbon absorbing respirator if misting.

Individual protection measures

Hygiene measures: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Body protection: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Section 9. Physical and chemical properties

**Appearance**

- **Physical state**: Liquid.
- **Color**: Golden.
- **Odor**: Mild hydrocarbon.
- **Odor threshold**: Not available.
- **pH**: Not applicable.
- **Pour point**: -27°C (-17°F).
- **Boiling point**: >371°C (700°F).
- **Flash point**: 251°C (484°F).
- **Evaporation rate**: Negligible.
- **Flammability (solid, gas)**: Not available.
- **Lower and upper explosive (flammable) limits**: Not available.
- **Vapor pressure**: <0.01 kPa.
- **Vapor density**: Not available.
- **Relative density**: >0.86.
- **Solubility**: Insoluble in water.
- **Partition coefficient: n-octanol/water**: Not available.
- **Auto-ignition temperature**: Not available.
- ** Decomposition temperature**: Not available.
- **Viscosity**: Kinematic (40°C (104°F)): 0.46 cm²/s (46 cSt)

Section 10. Stability and reactivity

**Reactivity**: No specific test data related to reactivity available for this product or its ingredients.

**Chemical stability**: The product is stable.

**Possibility of hazardous reactions**: Under normal conditions of storage and use, hazardous reactions will not occur.

**Conditions to avoid**: No specific data.

**Incompatible materials**: No specific data.

**Hazardous decomposition products**: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

**Information on toxicological effects**

**Acute toxicity**

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich</td>
<td>LD50 Dermal</td>
<td>Rabbit</td>
<td>16000 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>&gt;60000 mg/kg</td>
<td>-</td>
</tr>
</tbody>
</table>

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## Section 11. Toxicological information

### Irritation/Corrosion

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Score</th>
<th>Exposure</th>
<th>Observation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich</td>
<td>Eyes - Mild irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>0.1 Milliliters</td>
<td>-</td>
</tr>
</tbody>
</table>

### Sensitization
Not available.

### Mutagenicity
Not available.

### Carcinogenicity
Not available.

### Reproductive toxicity
Not available.

### Teratogenicity
Not available.

### Specific target organ toxicity (single exposure)
Not available.

### Specific target organ toxicity (repeated exposure)
Not available.

### Aspiration hazard
Not available.

### Information on the likely routes of exposure

### Potential acute health effects

<table>
<thead>
<tr>
<th>Route</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eye contact</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Inhalation</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Skin contact</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>No known significant effects or critical hazards.</td>
</tr>
</tbody>
</table>

### Symptoms related to the physical, chemical and toxicological characteristics

<table>
<thead>
<tr>
<th>Route</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eye contact</td>
<td>No specific data.</td>
</tr>
<tr>
<td>Inhalation</td>
<td>No specific data.</td>
</tr>
<tr>
<td>Skin contact</td>
<td>No specific data.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>No specific data.</td>
</tr>
</tbody>
</table>

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

<table>
<thead>
<tr>
<th>Immediate effects</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potential</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Delayed effects</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potential</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

#### Long term exposure
Section 11. Toxicological information

**Potential immediate effects**: Not available.

**Potential delayed effects**: Not available.

**Potential chronic health effects**: Not available.

**General**: No known significant effects or critical hazards.

**Carcinogenicity**: No known significant effects or critical hazards.

**Mutagenicity**: No known significant effects or critical hazards.

**Teratogenicity**: No known significant effects or critical hazards.

**Developmental effects**: No known significant effects or critical hazards.

**Fertility effects**: No known significant effects or critical hazards.

**Numerical measures of toxicity**

**Acute toxicity estimates**: Not available.

Section 12. Ecological information

**Toxicity**: Not available.

**Persistence and degradability**: Not available.

**Bioaccumulative potential**

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>LogP&lt;sub&gt;ow&lt;/sub&gt;</th>
<th>BCF</th>
<th>Potential</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-Tetradecene, polymer with 1-dodecene, distn. residues, hydrogenated, C24-56 fraction 1,2-Benzedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich</td>
<td>&gt;6.5</td>
<td>-</td>
<td>high</td>
</tr>
<tr>
<td></td>
<td>8.8</td>
<td>0.1</td>
<td>low</td>
</tr>
</tbody>
</table>

**Mobility in soil**

**Soil/water partition coefficient (K<sub>OC</sub>)**: Not available.

**Other adverse effects**: No known significant effects or critical hazards.
Section 13. Disposal considerations

Disposal methods: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

<table>
<thead>
<tr>
<th>DOT Classification</th>
<th>TDG Classification</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
</table>

Special precautions for user: Transport within user’s premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not available.

Section 15. Regulatory information

U.S. Federal regulations: TSCA 8(a) CDR Exempt/Partial exemption: Not determined

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs): Not listed
Clean Air Act Section 602 Class I Substances: Not listed
Clean Air Act Section 602 Class II Substances: Not listed
DEA List I Chemicals (Precursor Chemicals): Not listed
DEA List II Chemicals (Essential Chemicals): Not listed

SARA 302/304
Composition/information on ingredients
No products were found.

SARA 304 RQ: Not applicable.
SARA 311/312
Classification: Not applicable.

Composition/information on ingredients
Section 15. Regulatory information

<table>
<thead>
<tr>
<th>Name</th>
<th>%</th>
<th>Fire hazard</th>
<th>Sudden release of pressure</th>
<th>Reactive</th>
<th>Immediate (acute) health hazard</th>
<th>Delayed (chronic) health hazard</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich</td>
<td>≥5 - &lt;10</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
<td>Yes.</td>
<td>No.</td>
</tr>
</tbody>
</table>

**State regulations**

**Massachusetts**: None of the components are listed.

**New York**: None of the components are listed.

**New Jersey**: The following components are listed: MINERAL OIL (UNTREATED and MILDLY TREATED)

**Pennsylvania**: None of the components are listed.

**California Prop. 65**

**WARNING**: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>Cancer</th>
<th>Reproductive</th>
<th>No significant risk level</th>
<th>Maximum acceptable dosage level</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich</td>
<td>No.</td>
<td>Yes.</td>
<td>No.</td>
<td>Yes.</td>
</tr>
</tbody>
</table>

**International lists**

**National inventory**

**Australia**: All components are listed or exempted.

**Canada**: Not determined.

**China**: All components are listed or exempted.

**Europe**: At least one component is not listed in EINECS but all such components are listed in ELINCS. Please contact your supplier for information on the inventory status of this material.

**Japan**: At least one component is not listed.

**Malaysia**: Not determined.

**New Zealand**: Not determined.

**Philippines**: Not determined.

**Republic of Korea**: Not determined.

**Taiwan**: Not determined.

Section 16. Other information

**Procedure used to derive the classification**

<table>
<thead>
<tr>
<th>Classification</th>
<th>Justification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Not classified.</td>
<td></td>
</tr>
</tbody>
</table>

**History**

**Date of issue/Date of revision**: 12/30/2015

**Version**: 1
Section 16. Other information

Key to abbreviations:
- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader
To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.