

KAESER
COMPRESSORS

Built for a lifetime.™



Dual Control and Demand Manager™ Series

Refrigerated Air Dryers

600 - 3000 scfm

www.kaeser.com

Dual Control and Demand Manager™ Series

A Choice of Two

Because compressed air demand fluctuates in some applications and is relatively constant in others, Kaeser offers both Dual Control and Demand Manager™ refrigerated dryers. The Dual Control dryer offers energy savings in applications with varying air demands, while the Demand Manager is designed to efficiently handle more consistent air flows.

Innovation you can trust

With a cutting edge research and development team committed to building industry-leading products, Kaeser continues to deliver better solutions to meet our customers' compressed air needs. Kaeser's expertise and world-wide reputation for superior reliability and efficiency offer great performance and peace of mind.

Environmentally friendly

Demand Manager and Dual Control dryers are equipped with fully hermetic refrigeration compressors. Each maintains a nominal 38°F pressure dew point and uses environmentally friendly refrigerant. R-134A is used in the 600 and 750 scfm Demand Manager models, while R-404A is used in all other models.

Dual Control

Models with Dual Control offer a direct expansion, load/unload refrigeration system. The Dual Control series uses a digital scroll refrigeration system to match energy usage to air demand. This reduces energy consumption across a wide range of flows while ensuring a consistent dew point.

Demand Manager

Demand Manager models employ a non-cycling, direct expansion refrigeration system with a rapid response bypass, ensuring tight temperature control. The Demand Manager's controller has a scheduling feature to match production air flow demands with no-load periods.

Energy Efficiency

All dryer components are designed for maximum efficiency and performance:

- Low pressure drop heat exchanger
- Low pressure drop filtered separators
- No air loss drains
- Load/unload digital scroll refrigeration compressor (Dual Control Models only)



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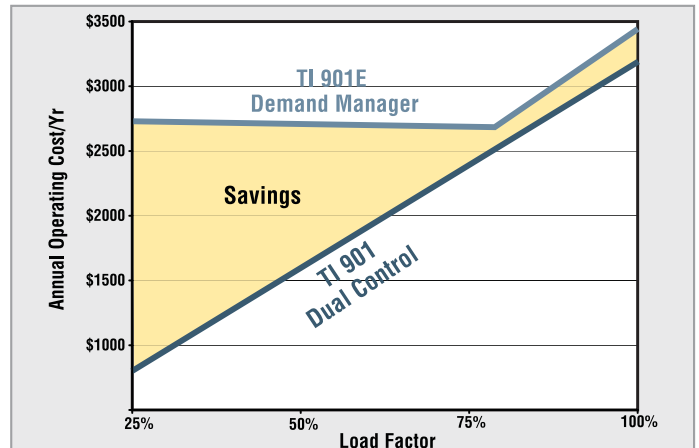
Select the best solution for your application

Dual Control and Demand Manager dryers are each suited for certain operating scenarios. The Dual Control dryer matches energy consumption to demand and is recommended when demand will vary significantly in continuous operation. Depending on your power costs, it may even be cost effective in one or two-shift operations.

When air demand is uniform and closely matches dryer capacity, the Demand Manager may be preferred. This is especially true for single shift operation with weekend shut-downs, since the Demand Manager allows the user to pre-program dryer on-off times for each day of the week.

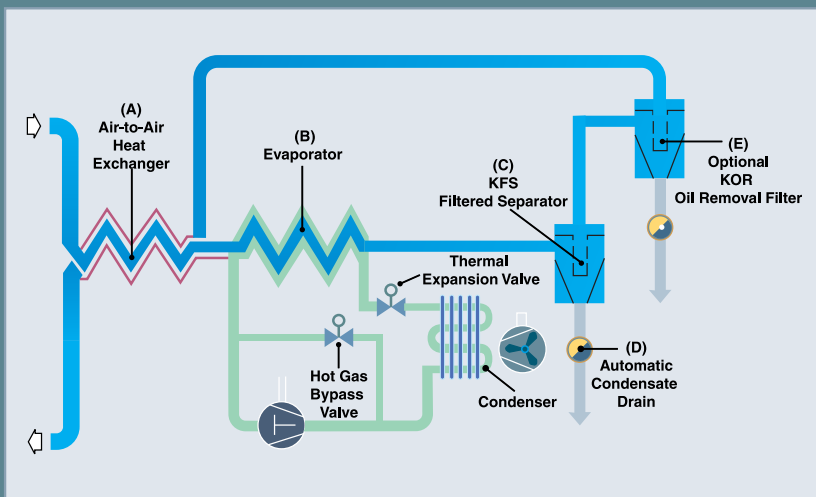
If you are not sure which dryer is most cost effective for you, your local authorized Kaeser representative can provide an energy cost analysis for your particular application.

Additional Energy Savings with Dual Control Dryers



This example compares the energy costs of two TI 901 3000 cfm dryers, one Dual Control and the other Demand Manager™. Assuming continuous operation and a mixed load profile (25%, 50%, 75% and 100% for six hours each), the Dual Control saves \$3736 annually and the simple payback is just over 16 months with electricity costs of \$0.08/kWh.

Basic Operation



Compressed air, saturated with water vapor, is pre-cooled by the outgoing chilled air in the air-to-air heat exchanger (A) and is further cooled in the evaporator (B). As the air cools, water vapor condenses into droplets. These are removed by the Filtered Separator (C) and are discharged from the dryer at the drain (D). Air then flows through an optional KOR Oil Removal Filter (E). As it exits the dryer, the air is reheated by incoming air in the air-to-air heat exchanger (A).

Note: Dual Control models do not employ hot gas bypass valves.

Dryer features



1 Controller

The controller for both the Dual Control and Demand Manager control panels includes programmable start and stop timers to save energy during downtime. It monitors the dryer for overload or fault conditions and features programmable maintenance intervals as well as remote operator alert capabilities. The Dual Control model displays energy savings during low air demand. The panels also include an RS-232 communication port for remote monitoring and problem alerts.



2 Non-fouling heat exchangers

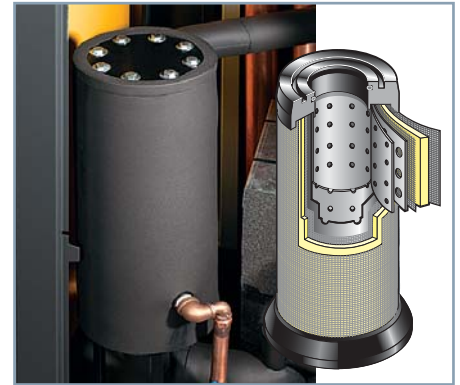
Dual Control and Demand Manager dryers feature non-fouling 316 stainless steel, copper brazed, plate heat exchangers. The heat exchanger surface is stamped with a chevron pattern for extremely efficient heat transfer and durability. It also creates a smooth flow and has a self-cleaning effect, eliminating the need for pre-filtration in most applications. This advanced design offers superior performance and reliability.

Dryer features *(continued)*



3 Scroll refrigeration compressor

The Dual Control dryer series is equipped with energy efficient scroll refrigeration compressors. With fewer moving parts and no valves, scroll compressors are very reliable, durable, and maintenance friendly. Digital scroll compressors unload during reduced or low air demand. This results in one-to-one energy savings at all loads down to 10% of the dryer's total capacity.



4 Integrated coalescing filtered separator

Once compressed air is cooled, the condensed moisture must be removed from the air stream. To save space and reduce your installation costs, the Kaeser Filtered Separator (KFS) is standard. The KFS has two stages to remove bulk liquid and solid particles. The first stage uses two perforated stainless steel tubes for mechanical separation. The second stage uses in-depth fiber media to capture solid particles and liquid droplets. Unlike many other separators, the KFS is effective over a wide range of velocities/air flows.



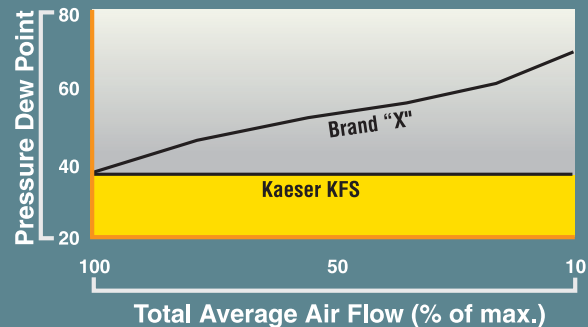
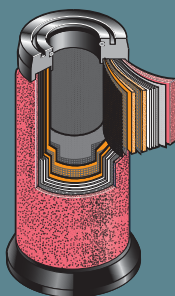
5 Automatic condensate drain

Each dryer is equipped with a "no loss" Eco-Drain that is uniquely designed for the dryer to remove condensed moisture from the KFS. This electronic drain only activates when liquid is present, eliminating compressed air consumption. The condensate discharge circuit includes a 3-way valve to allow easy by-passing of the drain to perform routine maintenance.

Option

6 Integrated cold coalescing oil removal filter

For even cleaner compressed air, we offer the integrated coalescing Kaeser Oil Removal (KOR) filter as an option. This highly effective filter uses in-depth fiber media in two stages to capture oil aerosols and solid particles meeting ISO Class 2 for both. The KOR filter is located at the coldest point in the system to take maximum advantage of condensed oil vapors and oil aerosols. This option is incorporated inside the dryer cabinet and further reduces your space requirements and installation costs.



Dryer sizing and correction factors

Selecting the Proper Dryer

To correct rated capacity for actual operating conditions, refer to “Capacity Correction Factors for Operating Conditions” and “Capacity Correction Factors for Ambient Temperature”. Find the capacity correction factors corresponding to the inlet and ambient conditions. Multiply these factors to find the “overall” capacity correction factor, then multiply any dryer’s rated capacity by the overall correction factor to determine its capacity at your operating conditions. Capacity correction factors for conditions not shown may be interpolated. Contact the factory if assistance is needed.

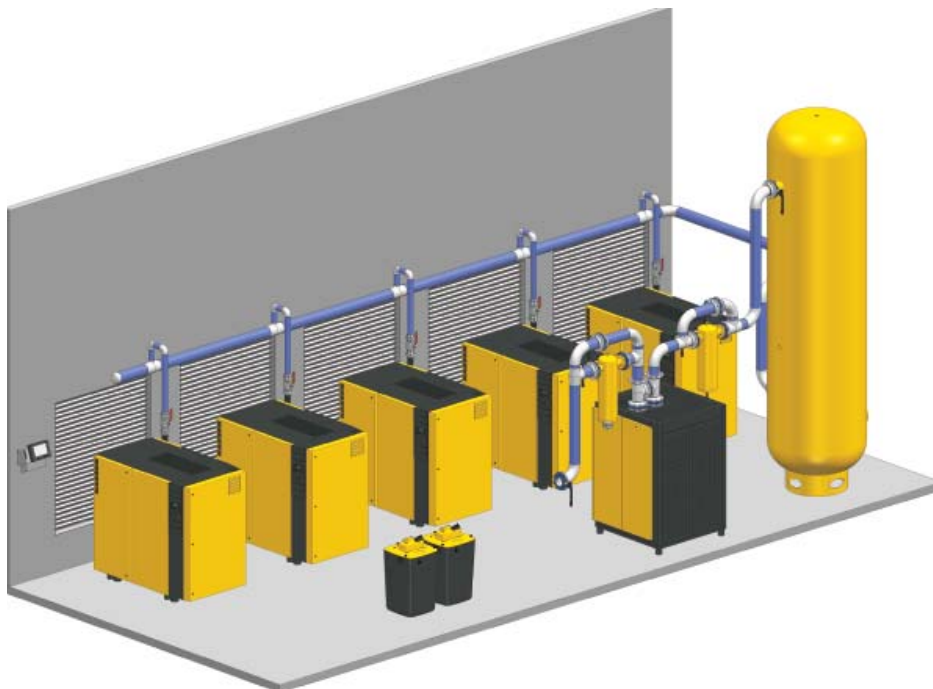
Table 1
Capacity Correction Factors for Operating Conditions

| Pressure (psig) | Temperature (°F) | | | | | | | | |
|-----------------|------------------|------|------|------|------|------|------|------|------|
| | 80 | 85 | 90 | 95 | 100 | 105 | 110 | 115 | 120 |
| 80 | 1.50 | 1.34 | 1.17 | 1.06 | 0.95 | 0.87 | 0.79 | 0.73 | 0.66 |
| 100 | 1.55 | 1.39 | 1.23 | 1.12 | 1.00 | 0.91 | 0.82 | 0.76 | 0.70 |
| 110 | 1.58 | 1.42 | 1.26 | 1.15 | 1.03 | 0.94 | 0.86 | 0.79 | 0.72 |
| 125 | 1.63 | 1.47 | 1.31 | 1.19 | 1.07 | 0.99 | 0.91 | 0.83 | 0.74 |
| 145 | 1.69 | 1.52 | 1.36 | 1.24 | 1.12 | 1.03 | 0.94 | 0.87 | 0.79 |
| 175 | 1.75 | 1.59 | 1.42 | 1.30 | 1.18 | 1.09 | 0.99 | 0.92 | 0.84 |
| 200 | 1.80 | 1.64 | 1.47 | 1.35 | 1.22 | 1.13 | 1.03 | 0.96 | 0.89 |
| 230 | 1.82 | 1.66 | 1.49 | 1.37 | 1.24 | 1.15 | 1.05 | 0.98 | 0.91 |

For water-cooled capacity (with cooling water temperatures less than or equal to 95°F) multiply the air-cooled capacity by 1.15.

Table 2
Capacity Correction Factors for Ambient Temperature

| | Ambient Air Temperature (°F) | | | | | | | |
|------------|------------------------------|------|------|------|------|------|------|------|
| | 75 | 80 | 85 | 90 | 95 | 100 | 105 | 110 |
| Air-Cooled | 1.15 | 1.12 | 1.09 | 1.06 | 1.03 | 1.00 | 0.97 | 0.94 |



Technical Specifications

Dual Control

| Model | Air-cooled Rated Capacity* (scfm) | Power Supply (V / Ph / Hz) | Inlet/Outlet Connections (in.) | Dimensions W x D x H (in.) | Weight (lb.) | |
|--------|-----------------------------------|--|--------------------------------|--|--------------|--------------|
| | | | | | Air-cooled | Water-cooled |
| TH 371 | 1300 | 208-230 / 3 / 60 460 / 3 / 60 380-420 / 3 / 50 575 / 3 / 60 | 4 Flg | 50 x 51 x 85 ⁷ / ₈ | 1521 | 1406 |
| TH 451 | 1500 | | | | 1547 | 1423 |
| TI 521 | 1750 | | 6 Flg | 57 x 60 x 85 ¹ / ₈ | 1940 | 1755 |
| TI 601 | 2000 | | | | 1986 | 1812 |
| TI 751 | 2500 | | | | 2315 | 2091 |
| TI 901 | 3000 | | | | 2646 | 2370 |

Demand Manager™

| Model | Air-cooled Rated Capacity* (scfm) | Power Supply (V / Ph / Hz) | Inlet/Outlet Connections (in.) | Dimensions W x D x H (in.) | Weight (lb.) | |
|---------|-----------------------------------|--|--------------------------------|--|--------------|--------------|
| | | | | | Air-cooled | Water-cooled |
| TF 171E | 600 | 208-230 / 3 / 60 460 / 3 / 60 380-420 / 3 / 50 575 / 3 / 60 | 2½ NPT(M) | 32 x 42 x 58 | 691 | 631 |
| TF 210E | 750 | | | | 734 | 674 |
| TG 301E | 1000 | | 3 Flg | 50 x 41 x 85 ¹ / ₈ | 1146 | 1068 |
| TH 371E | 1300 | | 4 Flg | 50 x 51 x 85 ¹ / ₈ | 1521 | 1406 |
| TH 451E | 1500 | | | | 1547 | 1446 |
| TI 521E | 1750 | | 6 Flg | 57 x 60 x 85 ¹ / ₈ | 1940 | 1755 |
| TI 601E | 2000 | | | | 1986 | 1801 |
| TI 751E | 2500 | | | | 2315 | 2091 |
| TI 901E | 3000 | | | | 2646 | 2370 |

*Air-cooled rated capacity: Based on compressed air saturated at 100°F and 100 psig and operation in a 100°F ambient.

- Maximum inlet temperature: 130°F
- Maximum/minimum ambient air temperature: Air-cooled dryers: 110/40°F
Water-cooled dryers: 130/40°F
- Maximum allowable working pressure: 230 psig

Specifications are subject to change without notice.



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www.kaeser.com

Kaeser Compressors, Inc.
511 Sigma Drive
Fredericksburg, VA 22408 USA
Telephone: 540-898-5500
Toll Free: 800-777-7873
info.usa@kaeser.com

Kaeser Compressors Canada Inc.
3760 La Vérendrye Street
Boisbriand, QC J7H 1R5 CANADA
Telephone: (450) 971-1414
Toll free: (800) 477-1416
info.canada@kaeser.com

Kaeser Compresores de México S de RL de CV
Calle 2 #123
Parque Industrial Jurica
76100 Querétaro, Qro.
Telephone: 01 (442) 218 64 48
sales.mexico@kaeser.com

Kaeser Compresores de Guatemala y Cia. Ltda.
Calz. Atanasio Tzul 21-00, zona 12
El Cortijo II, Bodega 501
01012-Guatemala City
Telephone: +502 2412-6000
info.guatemala@kaeser.com

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